MATERIAL SAFETY DATA SHEET

SECTION 1 - MATERIAL IDENTIFICATION AND USE

Product :

BROWN DCE 40870

Manufacturer's name : STARCO CONCENTRATES INC. Telephone number: 514-645-9559

12335 April Street

Montreal, Qc, Canada

H1B 5L8

| Chemical name | Chemical Family | Chemical Formula |
|---------------|--------------------------|---------------------|
| Dry compound | Pigment and/or additives | Proprietary mixture |

| Molecular weight | Trade Name and Synonyms | Material Use |
|------------------|-------------------------------|-----------------------------|
| Not applicable | Color/additives concentrates, | Coloration of PVC compounds |
| | masterbatch | |

SECTION 2 – COMPOSITION/INFORAMATION ON INGREDIENTS

| % Weight | CAS number | Ingredient | Units OSHA | Vapor pressure |
|----------|------------|--------------------|------------------------|-------------------|
| 4-10 | 1317-65-3 | Calcium carbonate | 10 mg/m ³ | |
| <0.06 | 14808-60-7 | Crystalline silica | 0.05 mg/m ³ | |
| 50-65 | 68187-51-9 | Zinc ferrite | 0.5 mg/m ³ | |
| 8-20 | 1309-37-1 | Iron oxide | 5 mg/m³ | |

SECTION 3 – HAZARDS IDENTIFICATION

Potential Health Effects

Acute toxicity

| Skin | Non-corrosive and non-sensitizing. Prolonged contact may result in rashes/irritations due to drying of the skin and/or mechanical abrasion related to skin-to-clothing contact or skin-to-skin contact. |
|------------|---|
| Inhalation | Inert nuisance dust. Temporary drying effect and/or irritation of mucous membranes may result from excessive exposure. Exposure to dust may aggravate pre-existing respiratory conditions. |
| Ingestion | If ingested, do not ingested do not inducing vomiting unless directed to do by medical personnel. Get medical attention. |

| Chronic Effects | Prolonged dust inhalation may cause silicosis. Prolonged and excessive |
|-----------------|--|
| | inhalation of dust may lead to chronic pulmonary disease. |

Eyes Inert foreign body hazard only.

SECTION 4-FIRST AID MEASURES

| Eye contact: | In the case of contact with eyes, rinse immediately with plenty of water. If symptoms persist, call a physician. |
|---------------|---|
| Skin contact: | Wash skin with soap and water. Use of moisturizing may be helpful. |
| Ingestion: | No adverse health effects anticipated by this route during proper industrial handling. If accidentally swallowed, rinse mouth thoroughly with water and afterwards, drink plenty of water. In case of discomfort, obtain medical attention. |
| Inhalation: | In case product dust is released: Possible discomfort: cough, sneezing. Move victims into fresh air. |

SECTION 5-FIRE FIGHTING MEASURES

| Flash point: | | Not flammable. |
|---------------------------------|-------------------------|--|
| Suitable extinguishing n | nedia: | No fire hazard. |
| Hazardous combustion pro | oducts: | No hazardous decomposition products. |
| Explosion data | | |
| Sensitivity to mechan | ical impact: | Not applicable |
| Sensitivity to static di | scharge | Not applicable |
| Protective equipment and precat | utions for firefighters | As any fire, wear self-contained breathing apparatus and full protective gear. |
| NFPA Health | Hazard 1 Fla | ammability 0 Stability 0 |

SECTION 6-ACCIDENTAL RELEASE MEASURES

 Personal precautions:
 Avoid inhalation of dust by arranging adequate ventilation, or use an appropriate dust mask. Avoid excessive contact with the skin.

 Methods for containment:
 Prevent further leakage or spillage if safe to do so. Use dyking or absorbent to prevent run-off from entering waterways.

Methods for cleaning up: Use any feasible mechanical mean (e.g. vacuuming, sweeping) but avoid dusting during clean up.

SECTION 7- HANDLING AND STORAGE

| Handling | Handle in accordance with good industrial hygiene and safety practice. Avoid dust formation. Avoid contact with skin, eyes and clothing. Wash hands thoroughly before eating, drinking or smoking. |
|----------|--|
| Storage | Keep container tightly closed in a dry and well-ventilated place. Store in original container. |

SECTION 8-EXPOSURE CONTROLS/PERSONAL PROTECTION

Personal protective equipment

| Engineering measures | Good natural ventilation will be sufficient in most circumstances. Local exhaust ventilation may be necessary if airborne dust concentration approaches the exposure limit(s). |
|--------------------------|--|
| Eye /face protection | Safety glasses with side-shields. Goggles. |
| Skin and body protection | Wear protective gloves/clothing. |
| Respiratory protection | Use NIOSH approved dust HEPA-type respirator if limit(s) is or may be exceeded. |
| Hygiene measures | Individuals having sensitive skin may find it beneficial to use a barrier cream or moisturizer when excessive or prolonged contact with the skin is likely. |

SECTION 9-PHYSICAL AND CHEMICAL PROPERTIES

| Appearance | Brown | Odor | None |
|--------------------------------|-----------------------------|----------------------------|----------------|
| Physical state | Solid | ph | Not applicable |
| Flash point | None | Auto-ignition temperature | Not applicable |
| Boiling point/boiling range | Not applicable | Melting point/range | > 800 °C |
| Explosion limits | Not applicable | Flammability Limits in air | Not applicable |
| Specific gravity | 2.6 - 3.4 g/cm ³ | Molecular weight | Not applicable |
| Water solubility | < 0.5 mg/100 mg | Evaporation rate | Not applicable |

| MSDS BROWN DC | E 40870 |
|---------------|---------|
|---------------|---------|

Vapor pressure

Not applicable None Vapor density

Not applicable

VOC content(%)

SECTION 10-STABILITY AND REACTIVITY

| Stability | Stable under normal conditions. |
|----------------------------------|---|
| Incompatible products | Aluminum and aluminum salts. Reacts with strong acids to liberate carbon dioxide. |
| Conditions to avoid | Contact with incompatible substances. |
| Hazardous decomposition products | Carbon dioxide and calcium oxide. |
| Hazardous polymerization | Hazardous polymerization does not occur. |

SECTION 11-TOXICOLOGICAL INFORMATION

Acute toxicity

Product information:

These products do not present acute toxicity hazard based on known or supplied information.

| Chemical name | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-------------------|--------------------------------|--------------------------------|--------------------|
| Calcium carbonate | 2000-6450 mg/kg Oral LD50(Rat) | | |
| Iron(III) oxide | >5000 mg/kg Oral LD50(Rat) | 5500 mg/kg Dermal LD50 (Rat) | |
| | | | |
| | | | |
| | | | |

| Carcinogenicity effects | IARC has concluded that there is sufficient evidence in humans for the carcinogenicity of inhaled crystalline silica in the form of quartz from occupational sources |
|-------------------------|--|
| Reproductive effects | Not available |
| Teratogenicity | Not available |
| Mutagenicity | Not available |
| Synergistic Materials | Not available |

Section 12-ECOLOGICAL INFORMATION

Ecotoxicity

Mobility

Available evidence indicates that mixture does not cause any significant adverse environmental effects

| Toxicity to algae | Toxicity to fish | Microtox | Daphnia magna(water flea) |
|-------------------|-----------------------------------|---|--|
| | | | |
| | LC50> 1000 mg/L (Golden orfe) | EC50:>1000 mg/l (pseudomonas fluorescens(24h) | EC50>10000 mg/L |
| | Toxicity to algae | LC50> 1000 mg/L | LC50> 1000 mg/L (Golden orfe) (pseudomonas |

Persistence and degradability

Product is not biodegradable

Does not bioaccumulate

Bioaccumulation /accumulation

There is no evidence of mobility of these products.

SECTION 13-DISPOSAL CONSIDERATIONS

| Waste disposal methods | This material, as supplied, is not a hazardous waste according to state and federal regulations (40 CFR 261). |
|------------------------|---|
| Contaminated packaging | Contaminated packages are not considered hazardous for disposal into sanitary landfill or industrial waste disposal landfill. Please review appropriate national and local waste regulations. |

SECTION 14-TRANSPORT INFORMATION

DOTNot regulatedTDGNot regulated

IMO Not regulated

SECTION 15-REGULATORY INFORMATION

CEPA status

All components of this product are on the Canadian List

WHMIS HAZARD CLASS

MSDS BROWN DCE 40870

D2A Very toxic materials

NFPA

| Health | 1 |
|-----------------|---|
| Flammability | 0 |
| Physical Hazard | 0 |

HMIS

| Health | 1 |
|-----------------|---|
| Flammability | 0 |
| Physical Hazard | 0 |

SECTION 16-OTHER INFORMATION

| Prepared by | Phone number | Date (last revision) |
|------------------------------|--------------|----------------------|
| Technical Director | 514-645-9559 | September, 2011 |
| Sources used | | |
| COOHS literature and supplie | r's MSDS | |

To the best of Starco Concentrates' knowledge, the aforementioned information is accurate as of the date of preparation. However, since the conditions of use of this product are not within the control of Starco Concentrates. It is the user's responsibility to determine the suitability of his particular purpose. Starco Concentrates assumes no obligation or liability regarding the accuracy of this data, or the results to be obtained from their use.